



# **Management System Manual ISO 9001:2015**

1825 Nussbaum Parkway  
Mansfield, OH 44906  
(419) 529-1825

PRMSM  
Revision R  
May 20, 2023



ISSUE	DATE	<b>PR Management System</b>	REFERENCE:
ORIGINAL	5/3/91		<b>MANAGEMENT POLICY</b>
REVISION	R 5/20/23	APPROVED BY: John Strack	

## Vision

PR Machine Works, Inc. is a leading, world-class manufacturer providing unmatched quality, service, commitment and value to our stakeholders.

## Mission

PR Machine Works, Inc. exists to serve our:

- Team-Members by sponsoring personal development;
- Customers with unmatched delivery, quality, and value;
- External Provider Chain by promoting partnership and mutual success;
- Manufacturing Industry to ensure its long-term viability;
- Our Community to make it a better place to live.

## **Quality Policy**

PR Machine Works, Inc. is committed to providing our customers consistently high-quality parts every time, on time, and to continually improve our performance.

## **Quality Philosophy of PR Machine Works, Inc.**

The Quality Philosophy of PR Machine Works, Inc. emphasizes continuous improvement to better meet internal and external customer requirements. We stress the total involvement of all Team PR associates and recognize that those associates closest to a process are likely to know the most about that process. Accordingly, our quality goals remain:

- To produce quality components and products made to customer specifications
- To maintain on-time delivery – without exceptions
- To remain unmatched in customer service.



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## **Workmanship Standard of PR Machine Works, Inc.**

The Workmanship Standard of PR Machine Works, Inc. stresses that customer satisfaction is accomplished through exceptional workmanship by Team PR associates taking pride in producing world class products and services. All machined parts, components and products must meet 100% of all print dimensions and specifications. All machined parts and components must be free of all sharp corners and burrs with attention to the smallest of details. Furthermore, all machined parts, components, and products are to be free of marks, impressions, material chips, machining residue, and must be 100% visually inspected before being placed in a shipping container.

Facilities are located at:      1825 Nussbaum Parkway      (419) 529-5748, voice  
Mansfield, OH 44906      (419) 529-9052, fax  
Email: mail@prmachineworks.com

## **Scope of the Management System**

This manual defines the Management System of PR Machine Works, Inc. and applies to all machining, fabrication, assembly and distribution of materials for commercial and industrial markets provided by PR Machine Works, Inc. The system is designed to ensure the ability of our organization to consistently provide product that meets all customer, statutory and regulatory requirements. The PR Machine Management System (PRMS) aims to enhance customer satisfaction through the effective application of the system, continual improvement of the processes that comprise the system and the assurance of conformity to customer, statutory and regulatory requirements.

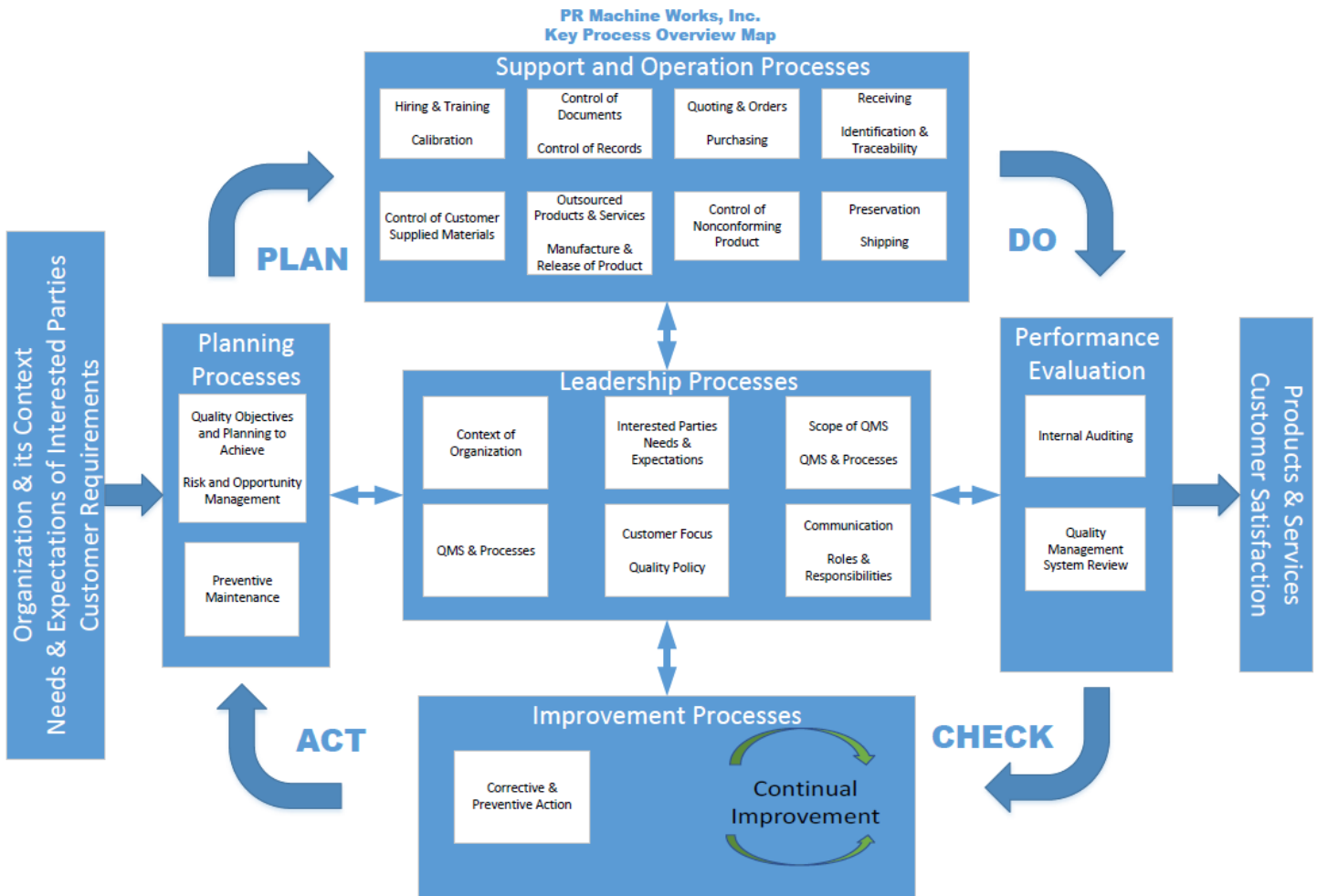
Further clarifications regarding the scope of this manual and the applicability of ISO 9001:2015 requirements may be obtained by consulting PR Machine Works, Inc.

## **Applicability**

PR Machine Works, Inc. receives specific product characteristics and specifications from its customers and designs/operates a process to deliver that product, while the opportunity to suggest a change to any of those specifications is always available. PR Machine Works, Inc. is not responsible for developing, verifying or validating the actual product characteristic(s). Therefore, the requirements in clause 8.3 Design and Development are not applicable for the scope of the registration.



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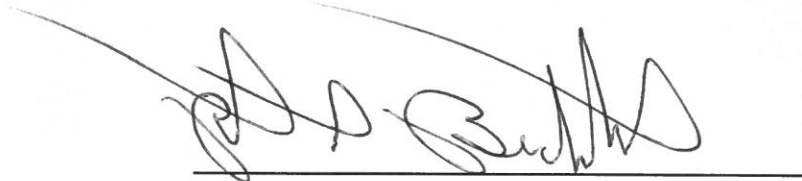
REVISION	DATE	PURPOSE OF REVISION	REVISED BY
<b>ORG.</b>	5/3/91	<i>ORIGINAL MANUAL</i>	M. Romanchuk
<b>A</b>	1-15-98	ORIGINAL MANUAL TO <i>ISO 9001:1994</i>	J. Waggoner
<b>B</b>	1-1-99	REVISED SERVICE SECTION	J. Waggoner
<b>C</b>	1/5/01	UPDATED PROCEDURE REFERENCES	J. Waggoner
<b>D</b>	8/28/06	APPROVED ISO 9001:2000 VERSION	J. Waggoner
<b>D<sub>1</sub></b>	9/27/06	Added PRSOP reference 6.2.2-A	J. Waggoner
<b>D<sub>2</sub></b>	10/30/06	Removed reference to PRSQAM p10 and 11	J. Waggoner
<b>D<sub>3</sub></b>	11/16/06	Added reference to PRSOP 7.5.3-B & 7.5.3-C	J. Waggoner
<b>D<sub>4</sub></b>	1/31/07	Added reference to PRSOP 8.2.2-A	J. Waggoner
<b>E</b>	4/14/08	Revised procedure references, org chart and process overview	J. Waggoner
<b>F</b>	5/1/08	Revised Manual, added appendix	J. Waggoner
<b>G</b>	6/21/08	Revised Purchasing, removed appendix and associated references	J. Waggoner
<b>H</b>	8/29/08	Updated key process overview map	J. Waggoner
<b>I</b>	9/5/08	Revised scope, process map, inserted PAW's, replaced QA Supervisor w/ QA Manager	J. Waggoner
<b>J</b>	2/14/11	Corrected/revised text following management review of PRMS	J. Waggoner
<b>K</b>	6/30/15	Revised Organizational Chart to reflect changes in structure, changed referenced job titles as needed. Minor spelling and grammatical corrections	J. Waggoner
<b>L</b>	7/10/17	Updated Organizational chart	J. Strack
<b>M</b>	10/27/2017	Updated wording for ISO 9001:2015 requirements, simplified manual	J. Strack
<b>N</b>	6/19/2018	Added wording for ISO 9001:2015 4.3 requirement	J. Strack
<b>O</b>	4/17/2019	Updated Key Process Overview Map for new Process	J. Strack
<b>P</b>	1/10/2020	New Process Map after all processes changed, Added Quality Policy	J. Strack
<b>Q</b>	3/17/2021	Addition of Quality Policy Statement	J. Strack
<b>R</b>	5/20/2023	Updated Key Process Overview Map	J. Strack



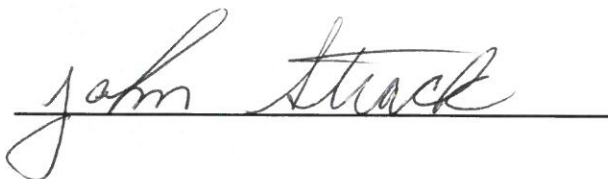
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**This Description of the Management System is hereby formally authorized and approved as PR Machine Works, Inc. policy by the undersigned:**

**Brent Bechtol**  
President



**John Strack**  
Quality Assurance Manager



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